



VOC Wall Chart

EPA National Rule Markets

USA

Product	Mix Ratio	Hardener	Activator / Reducer	Additive	VOC g/L, as applied	
					Regulatory	Actual
Pre-Treatment/Cleaners		Coating Category Limit: 780 g/L				
Autoprep Pretreatment Wipes	Ready for use	N/A	N/A	N/A	N/A	N/A
Autoprep Ultra Prep Surface Cleaner	Ready for use	N/A	N/A	N/A	8	8
Wandaclean Degreaser	Ready for use	N/A	N/A	N/A	755	755
Primer / Primer Surfacer		Coating Category Limit: 580 g/L				
Wanda 7000 Epoxy Primer	3:1	Wanda 7000 Epoxy Hardener	N/A	N/A	246	166
Wanda 2K/PU Primer 8100	4:1:10-20%	Wanda 2K/PU Hardener Standard, Slow, Extra Slow	Wanda 2K/PU & Primer Thinner/Reducer	N/A	555	555
Wanda 2K/PU Primer 8100 / Flexible Plastic	100:50 Flex Additive then 4:1:10%	Wanda 2K/PU Hardener Standard, Slow, Extra Slow	Wanda 2K/PU & Primer Thinner/Reducer	Wanda Flex Additive for Plastics	575	575
Primer Sealer		Coating Category Limit: 550 g/L				
Wanda Sealer	4:1	Wanda 2K/PU Hardener Standard, Slow, Extra Slow	N/A	N/A	522	454
Specialty Coatings (Adhesion Promoter)		Coating Category Limit: 840 g/L				
Wanda Primer for Plastics	Ready for use	N/A	N/A	N/A	831	831
To determine the VOC of a two stage coating system, use the following equation: $\text{Final VOC} = \frac{(\text{VOC of Basecoat}) + 2(\text{VOC of Clearcoat})}{3}$						
					VOC g/L, as applied	
					Regulatory Actual	
Two Stage Coating Category Limit: 600 g/L						
Single Stage System						
Wanda HS 2K Topcoat	4:1:10%	Wanda 2K/PU Hardener Standard, Slow, Extra Slow	Wanda 2K/PU & Primer Thinner/Reducer	N/A	586	586
Two-stage Basecoat System						
Wanda Wandabase HS	2:1	N/A	Wandabase HS Reducer or HS High Temp Reducer	N/A	599	482
Two-stage Clearcoat System						
Wanda 2K/PU 8100 Clear	4:1	Wanda 2K/PU Hardener Standard, Slow, Extra Slow	N/A	N/A	494	392
Wanda 8000 2K Universal Clear	4:1	Wanda 2K/PU Hardener Standard, Slow, Extra Slow	N/A	N/A	503	328
Wanda 8200 Spot & Panel Clear	3:1	Wanda 8200 Hardener Spot & Panel	N/A	N/A	470	432



VOC Wall Chart

EPA National Rule Markets

USA

Item #	Product	VOC g/L, as supplied	
		Regulatory	Actual
1014570	AutoPrep Pretreatment Wipes	8	8
509927	AutoPrep Ultra Prep Surface Cleaner	8	8
520192	Wandaclean Degreaser	755	755
391707, 391708	Wanda 2K/PU Primer 8100	472	472
551751	Wanda 7000 Epoxy Primer	217	160
396253, 562913	Wanda Wet on Wet Sealer	509	426
Toner Specific	Wanda Wandabase HS		
Toner Specific	Wanda PU 2K HS		
552866, 562250	Wanda 8000 2K Universal Clear	464	269
500200, 500201	Wanda 2K/PU 8100 Clear	472	348
551680	Wanda 8200 Spot & Panel Clear	449	398
391714, 391715	Wanda 2K/PU Hardener - Standard	556	556
391712, 391713	Wanda 2K/PU Hardener - Slow	561	561
397741	Wanda 2K/PU Hardener - Extra Slow	567	567
551750	Wanda 8200 Hardener - Spot & Panel	533	533
551716	Wanda 7000 Epoxy Hardener	378	186
517026	Wandabase HS MM Reducer	891	891
395957, 563550	Wandabase HS MM High Temp Reducer	865	865
391709, 391710	Wanda 2K/PU Primer Thinner/Reducer	875	875
397881	Wanda Flex Additive for Plastics	672	672
484195	Wanda Plastic Primer	831	831
391718	Wandabase HS Flip Control Agent	614	609
567801	Wandabase HS Flip Control Agent	748	746
391719	Wandabase HS Binder	799	799
391720	Wandabase HS Metallic Fine	741	739
391721	Wandabase HS Metallic Coarse	739	737
389732	Wandabase HS Metallic Brilliant	737	736
391723	Wandabase HS Metallic Gold	737	735
484326	Wandabase HS Metallic Medium/Fine	733	732
391725	Wandabase HS Metallic Medium II	743	741
391726	Wandabase HS Metallic Brilliant Coarse	740	739
391727	Wandabase HS Metallic Extra Fine	742	741
391728	Wandabase HS White	711	709
391729	Wandabase HS White Transparent II	700	698
391730	Wandabase HS Brown Transparent	685	683
391731	Wandabase HS Wine Red Transparent	717	716
391732	Wandabase HS Orange Red Transparent	695	693
391733	Wandabase HS Oxide Red	697	696
391734	Wandabase HS Bright Red	685	684
391735	Wandabase HS Oxide Red Transparent	721	719
391736	Wandabase HS Orange II	682	681
391738	Wandabase HS Pink Transparent II	685	683
391739	Wandabase HS Transparent Yellow	696	694
391740	Wandabase HS Oxide Tellow	700	698
391741	Wandabase HS Orangish Yellow Transparent	699	697
391742	Wandabase HS Greenish Yellow Transparent	706	704
391743	Wandabase HS Greenish Yellow	697	695



VOC Wall Chart

EPA National Rule Markets

USA

Item #	Product	VOC g/L, as supplied	
		Regulatory	Actual
391744	Wandabase HS Bright Yellow	709	707
391745	Wandabase HS Yellowish Green Transparent	695	693
391746	Wandabase HS Bluish Green	710	708
484302	Wandabase HS Blue Rubin II	692	691
391748	Wandabase HS Blue Beta	712	711
391749	Wandabase HS Blue Intense	702	700
482029	Wandabase HS Violet Blue Transparent	700	698
391751	Wandabase HS Violet Transparent	704	702
391752	Wandabase HS Red Violet Transparent II	727	725
391753	Wandabase HS Deep Black	661	659
391754	Wandabase HS Black	709	707
482025	Wandabase HS White Effect	731	729
391755	Wandabase HS Pearl White	731	730
391756	Wandabase HS Pearl Silver White	723	722
391757	Wandabase HS Pearl Brown	728	726
391758	Wandabase HS Pearl Red	729	727
391759	Wandabase HS Pearl Special Red	727	725
482026	Wandabase HS Radiant Red Xirallac	729	727
389306	Wandabase HS Medium Gold	730	728
391760	Wandabase HS Pearl Gold	731	729
482027	Wandabase HS Sunbeam Gold Xirallac	733	731
391761	Wandabase HS Pearl Green	726	725
389288	Wandabase HS Pearl Medium Green	730	729
391762	Wandabase HS Pearl Special Blue	728	727
391763	Wandabase HS Pearl Blue	729	728
482028	Wandabase HS Blue Effect	732	730
391764	Wandabase HS Pearl Lavender	723	722
391766	Wandabase HS High Solid White	709	708
543193	Wandabase HS White Bright	684	684
391767	Wanda PU HS 2K/PU Matting Agent	577	574
391768	Wanda PU HS 2K/PU Binder	522	522
391769	Wanda PU HS 2K/PU White	470	470
391770	Wanda PU HS 2K/PU Black	555	555
391773	Wanda PU HS 2K/PU Special Black	518	518
391775	Wanda PU HS 2K/PU Oxide Red	524	524
391777	Wanda PU HS 2K/PU Bright Red	509	509
482030	Wanda PU HS 2K/PU Orange	519	519
391778	Wanda PU HS 2K/PU Oxide Yellow	521	521
482031	Wanda PU HS 2K/PU Reddish Yellow	493	493
482032	Wanda PU HS 2K/PU Bright Yellow	552	552
391779	Wanda PU HS 2K/PU Green	543	543
484303	Wanda PU HS 2K/PU Reddish Blue II	544	544
391781	Wanda PU HS 2K/PU Blue	513	513
391782	Wanda PU HS 2K/PU Pink	539	539
391783	Wanda PU HS 2K/PU Reddish Violet	521	521
391784	Wanda PU HS 2K/PU Violet	586	586