

Wanda is making a big splash with the Wanda low VOC system! This system offers a simplified approach to VOC-compliance that makes going green" easier than ever. Fewer components, simplified mixing ratios, segment leading comprehensive color documentation and "right-the-first-time" color matching all provide greater ease-of-use and fantastic performance at an unbelievable value.

WANDA COMPLIANT PRODUCT LINE
AND SYSTEM APPLICATION CHARTS



WANDA COMPLIANT PRODUCTS

Wanda Waterbase



Wanda Waterbase is a low VOC waterborne basecoat providing great coverage, easy application, metallic control, blendability and a smooth, uniform finish. This compliant color system offers an extensive range of standard and variant colors with an impressive, highly accurate color match. It can be used for small repairs or total re-sprays and delivers a great "right-the-first-time" finish, every time. With Wanda Waterbase - VOC compliance has never been so easy.



Wanda Low VOC Primer

Wanda Low VOC Primer can be used as a high build primer, primer surfacer or wet-on-wet non-sanding sealer. As a primer, it offers great filling and sanding properties, good adhesion to properly prepared substrates and its light gray color allows for optimal color holdout. When used as a sealer, provides excellent leveling properties with no sanding required prior to topcoat, so the job gets done quickly and efficiently.



Wanda Low VOC Clear

Wanda Low VOC Clear is an easy-to-use clearcoat that provides excellent appearance, durability and gloss retention. This fast-drying clearcoat offers good cure through properties when air dried or baked at low temperatures and is perfect for any size job - from a small spot repair, to overall re-sprays.

Color, Right-The-First-Time



Supported by AkzoNobel's extensive R&D and color development group, Wanda offers a complete range of up-to-date prime and variant colors to match the wide variety of today's vehicles. New colors are developed as they come out from the car manufacturers and each tool works to help you define the color you need, so you are never left guessing.




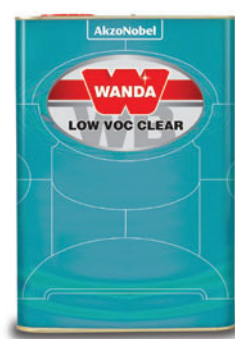


ColorPro









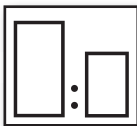


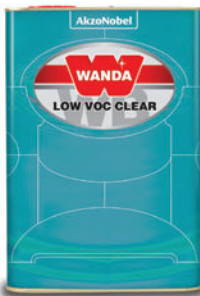
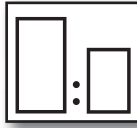

ColorPro is an advanced color retrieval system specifically developed for jobber stores and body shops. With it, you not only have the right color, but also have a number of tools that make your daily routine much more practical. With ColorPro, get the accurate formulas and information every time.

For instant access to car color searches and paint mixing information, ColorPro Online and the AkzoNobel iMatch Color Retrieval app offer availability to thousands of colors formulas by car manufacturer, description, codes, color group and year and color documentation references.

COMPLIANT SYSTEM CHART

Products	Description & Application	Ratio	Coats	Flash Off	Dry Time
Cleaning / Prep					
 AutoPrep UltraPrep Low VOC Surface Cleaner	<p>AutoPrep UltraPrep Low VOC Surface Cleaner is used to remove surface contaminants.</p> <p>Apply to a clean cloth, wipe surface thoroughly. Dry with a high quality absorbent cloth.</p>	Ready to use	N/A	N/A	N/A Do not allow surface cleaner to evaporate on panel substrate surface.
	<p>Apply a double wipe application of AutoPrep™ Pre-Treatment Wipes over bare metal surfaces prior to topcoat application to enhance adhesion and corrosion resistance of applied paint and paint systems.</p>	Ready to use	1 double wipe	N/A	Bare Metal: Ambient/Air Dry
 Wanda Low VOC Primer <small>Wanda Low VOC Primer can be used as a high build primer / primer surfacer or non-sanding / wet-on-wet sealer.</small>	<p>As a High build primer filler / primer surfacer:</p> <p>Remove any surface contamination prior to topcoat application using Wanda Surface Cleaner. In areas where VOC emissions regulations apply, use recommended pre-cleaning product.</p> <ul style="list-style-type: none">See the Wanda Low VOC Primer TDS for more detailed product and application information.	<p>High build primer filler/ primer surfacer</p> <p>4 parts Wanda Low VOC Primer</p> <p>1 part Wanda Low VOC Hardener</p>	3 to 4	<p>5-10 minutes flash off between coats at 70°F (20°C)</p> <p>5-10 minutes flash off after final prior to force drying.</p>	<p>Ambient / air dry:</p> <ul style="list-style-type: none">3 hours at 70°F (20°C) <p>Force Dry:</p> <ul style="list-style-type: none">30 minutes at 140°F (60°C)Infrared: Cure 5 minutes low power setting followed by 5 minutes high power setting.
	<p>As a wet-on-wet non-sanding sealer:</p> <p>Remove any surface contamination prior to topcoat application using Wanda Surface Cleaner.</p> <p>Apply 1 uniform coat over the desired area.</p> <ul style="list-style-type: none">See the Wanda Low VOC Primer TDS for more detailed product and application information.	<p>Non-sanding sealer (wet-on-wet)</p> <p>4 parts Wanda Low VOC Primer</p> <p>1 part Wanda Low VOC Hardener</p> <p>1 part Wanda Low VOC Reducer</p>	1 uniform coat	15-30 minutes flash off before topcoat at 70°F (20°C)	After 8 hr max time and prior to topcoat application, sand with either #P400 to #P500 dry or #P800 wet sanding paper.
 Wanda Waterbase <small>Wanda Waterbase is a waterborne basecoat providing great coverage, metallic control and sprayability.</small>	<p>Must be used in conjunction with Wanda Low VOC Clearcoat in order to provide proper protection from the environment.</p> <p>Remove any surface contamination prior to topcoat application using Wanda Surface Cleaner.</p> <ul style="list-style-type: none">See the Wanda Waterbase TDS for more detailed product and application information.	<p>100 parts Wanda Waterbase</p> <p>Average 10% Wanda Waterbase Reducer by volume</p> <p>*Amount of reducer can be varied 5-20% to adjust sprayability under different conditions.</p>	2 to 3 or until full coverage	Allow each coat to flash off until complete matte finish at 70°F (20°C)	Prior to Wanda Low VOC Clearcoat application, min 20 minutes at 70°F (20°C) or max 24 hours at 70°F (20°C).
 Wanda Low VOC Clear <small>Wanda Low VOC Clear is an acrylic urethane clearcoat for use over Wanda Waterbase.</small>	<p>Intended for ambient cure or low bake conditions.</p> <ul style="list-style-type: none">See the Wanda Low VOC Clear TDS for more detailed product and application information.	<p>2 parts Wanda Low VOC Standard or Slow Clear</p> <p>1 part Wanda Low VOC Hardener</p> <p>0 - 10% Wanda Low VOC Reducer (optional-for high temp or large area)</p>	2 full coats	5-10 minutes flash off between coats at 70°F (20°C)	<p>Wanda Low VOC Standard Clear:</p> <ul style="list-style-type: none">2-3 hrs at 70°F (20°C)30 min at 120°F (49°C) <p>Wanda Low VOC Slow Clear:</p> <ul style="list-style-type: none">3-4 hrs at 70°F (20°C)30 min at 120°F (49°C)

PLASTIC REPAIR SYSTEM CHART

Products	The Process		
	Unprimed	Primed	Repaired
<div>Cleaning / Prep</div> <div></div> <div>AutoPrep UltraPrep Low VOC Surface Cleaner</div>	<div></div> <div><ul style="list-style-type: none">Wash part with soapy water, rinse and dry.Sand surface with gray scuff pad and sanding paste.Using a clean cloth, re-clean part using Low VOC Surface Cleaner.While Low VOC Surface Cleaner is still wet wipe dry with second dry cloth.</div>	<div></div> <div><ul style="list-style-type: none">Wash part with soapy water, rinse and dry.Sand surface with 400-grit dry or 600-grit wet sandpaper.Using a clean cloth, re-clean part using Low VOC Surface Cleaner.While Low VOC Surface Cleaner is still wet, wipe dry with second dry cloth.</div>	<div></div> <div><ul style="list-style-type: none">Wash part with soapy water, rinse and dry.Sand as required.Using a clean cloth, re-clean part using Low VOC Surface Cleaner.While Low VOC Surface Cleaner is still wet, wipe dry with second dry cloth.</div>
<div></div> <div>Wanda Plastic Adhesion Promoter</div>	<div><ul style="list-style-type: none">Apply Plastic Adhesion PromoterReady to Spray</div> <div> 2 single coats</div> <div><ul style="list-style-type: none">Read Wanda Plastic Adhesion Promoter TDS for detailed product and application information.</div>	<div>N/A Do not apply over primed parts</div>	<div><ul style="list-style-type: none">Apply only over areas of exposed raw plasticReady to Spray</div> <div> 2 single coats</div> <div><ul style="list-style-type: none">Read Wanda Plastic Adhesion Promoter TDS for detailed product and application information.</div>
<div>Primer Optional Step</div> <div></div> <div>Wanda Low VOC Primer + Elastic Additive</div>	<div><ul style="list-style-type: none">Can be used to fill imperfections or areas of repair when required.Add 10% of Elastic Additive to Wanda Low VOC Primer prior to activating and reducing.</div> <div> 4 parts Wanda Low VOC Primer to 1 part Wanda Low VOC Hardener</div> <div> 3-4 single coats</div> <div><ul style="list-style-type: none">Read Wanda Low VOC Primer TDS for additional detailed product and application information.</div>		
<div>Topcoat</div> <div></div> <div>Wanda Waterbase</div> <div></div> <div>Wanda Low VOC Clear + Elastic Additive</div>	<div>Wanda Waterbase</div> <div><ul style="list-style-type: none">100 parts Wanda Waterbase to Average 10% Wanda Waterbase Reducer by Volume to *Amount of reducer can be varied 5-20% to adjust sprayability under different conditions.</div> <div>2-3 single coats or until full coverage</div> <div><ul style="list-style-type: none">Do not use Elastic Additive in Wanda Waterbase</div> <div>Read Wanda Waterbase TDS for additional detailed product and application information.</div> <div>Wanda Low VOC Clear</div> <div><ul style="list-style-type: none">If clear is used on very flexible parts, Elastic Additive should be used to increase flexibility. Add 10% Elastic Additive in Wanda Low VOC Clear prior to activating and reducing.</div> <div> 2 parts Wanda Low VOC Standard or Slow Clear to 1 part Wanda Low VOC Hardener</div> <div> 2 full coats</div> <div><ul style="list-style-type: none">Read Wanda Low VOC Clear TDS for additional detailed product and application information.</div>		

